

Garant**Indexable insert for turning TCMT 16T304, for finish machining, Grade: HB7415-1****Order data**

Order number	260956 HB7415-1
GTIN	4062406749699
Item class	21G

Technical description

Grade	HB7415-1
Cutting depth a_p	0.2 - 1.5 mm
Main application	S
Secondary application	M
Chip breaker	TIS
Number of changes/inserts	3
Feed f	0.05 - 0.3 mm/rev.
Cutting conditions	continuous
Cutting speed v_c main application	50 - 110 m/min
Tool material	Carbide
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm

ISO code indexable insert	TCMT 16T304
Type of product	Indexable insert for turning